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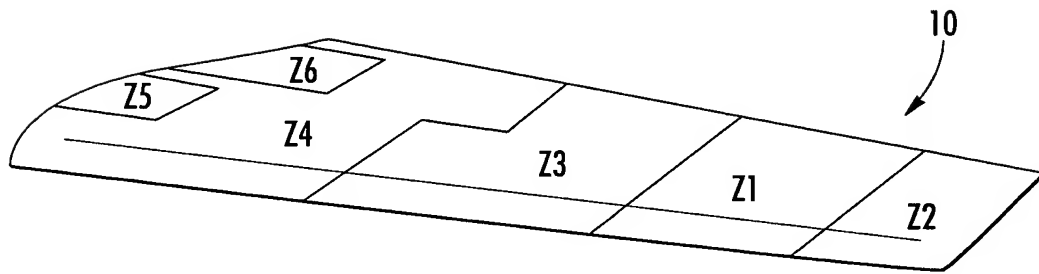


FIG. 1

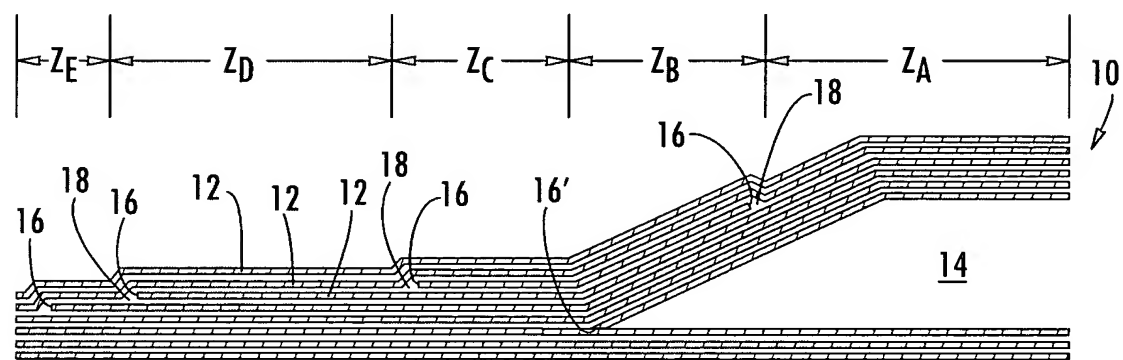


FIG. 2

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Zone	0	45	-45	90
Z1	12	8	8	4
Z2	12	8	8	8
Z3	14	10	10	4
Z4	14	12	12	6
Z5	18	14	14	6
Z6	18	14	14	6

FIG. 3

Seq	MZ
1	45
2	90
3	-45
4	0
5	45
6	0
7	-45
8	0
9	45
10	90
11	-45
12	90
13	45
14	90
15	0
16	-45
17	0
18	45
19	0
20	-45
21	0
22	45
23	0
24	-45
25	45
26	-45
27	0
28	0
29	-45
30	45
31	-45
32	0
33	45
34	0
35	-45
36	0
37	45
38	0
39	-45
40	0
41	90
42	45

FIG. 4

43	90
44	-45
45	90
46	45
47	0
48	-45
49	0
50	45
51	0
52	-45
53	90
54	45

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Seq	Z1	Z2	Z3	Z4	Z5	Z6
1	45	45	45	45	45	45
2	90	90	90	90	90	90
3	-45	-45	-45	-45	-45	-45
4	0	0	0	0	0	0
5	45	45	45	45	45	45
6	0	0	0	0	0	0
7	-45	-45	-45	-45	-45	-45
8	0	0	0	0	0	0
9	45	45	45	45	45	45
10	90	90	90	90	90	90
11	-45	-45	-45	-45	-45	-45
12	----	90	----	90	90	90
13	----	----	45	45	45	45
14	----	90	----	----	----	----
15	----	----	0	0	0	0
16	----	----	-45	-45	-45	-45
17	----	----	----	----	0	0
18	45	45	45	45	45	45
19	0	0	0	0	0	0
20	----	----	----	-45	-45	-45
21	0	0	0	0	0	0
22	----	----	----	45	45	45
23	----	----	----	----	0	0
24	-45	-45	-45	-45	-45	-45
25	----	----	----	----	45	45
26	----	----	----	----	-45	-45
27	0	0	0	0	0	0
28	0	0	0	0	0	0
29	----	----	----	----	-45	-45
30	----	----	----	----	45	45
31	-45	-45	-45	-45	-45	-45
32	----	----	----	----	0	0
33	----	----	----	45	45	45
34	0	0	0	0	0	0
35	----	----	----	-45	-45	-45
36	0	0	0	0	0	0
37	45	45	45	45	45	45
38	----	----	----	----	0	0

FIG. 5

38	----	----	----	----	0	0
39	----	----	-45	-45	-45	-45
40	----	----	0	0	0	0
41	----	90	----	----	----	----
42	----	----	45	45	45	45
43	----	90	----	90	90	90
44	-45	-45	-45	-45	-45	-45
45	90	90	90	90	90	90
46	45	45	45	45	45	45
47	0	0	0	0	0	0
48	-45	-45	-45	-45	-45	-45
49	0	0	0	0	0	0
50	45	45	45	45	45	45
51	0	0	0	0	0	0
52	-45	-45	-45	-45	-45	-45
53	90	90	90	90	90	90
54	45	45	45	45	45	45

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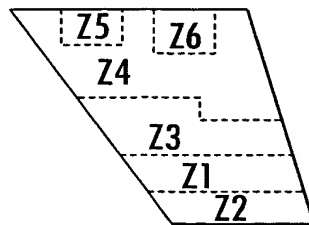


FIG. 6a

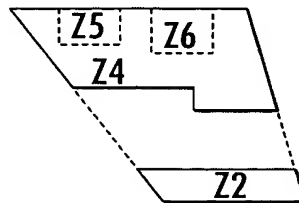


FIG. 6b

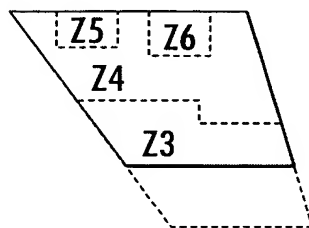


FIG. 6c

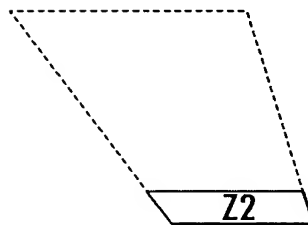


FIG. 6d

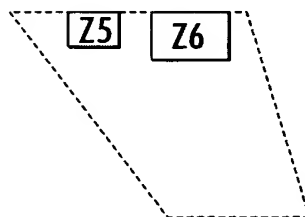


FIG. 6e

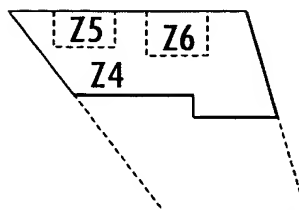


FIG. 6f

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	XM1	XM2	XM3	XM4	XM5	XM6	XM7	XM8	XM9	XM10	BI(1)	1
XS1	1	0	0	0	0	MB(1,6)	MB(1,7)	MB(1,8)	MB(1,9)	MB(1,10)	BI(2)	3
XS2	MB(2,1)	0	1	0	0	0	MB(2,7)	MB(2,8)	MB(2,9)	MB(2,10)	BI(3)	5
XS3	MB(3,1)	MB(3,2)	0	0	1	0	0	MB(3,8)	MB(3,9)	MB(3,10)	BI(4)	6
XS4	MB(4,1)	MB(4,2)	MB(4,3)	0	0	1	0	0	MB(4,9)	MB(4,10)	BI(5)	8
XS5	MB(5,1)	MB(5,2)	MB(5,3)	MB(5,4)	0	0	0	1	0	MB(5,10)	BI(6)	10
XS6	MB(6,1)	MB(6,2)	MB(6,3)	MB(6,4)	MB(6,5)	0	0	0	0	0		

COL1	COL2	COL3	COL4	COL5	COL6	COL7	COL8	COL9	COL10
1	0	1	0	1	1	0	1	0	1

FIG. 7

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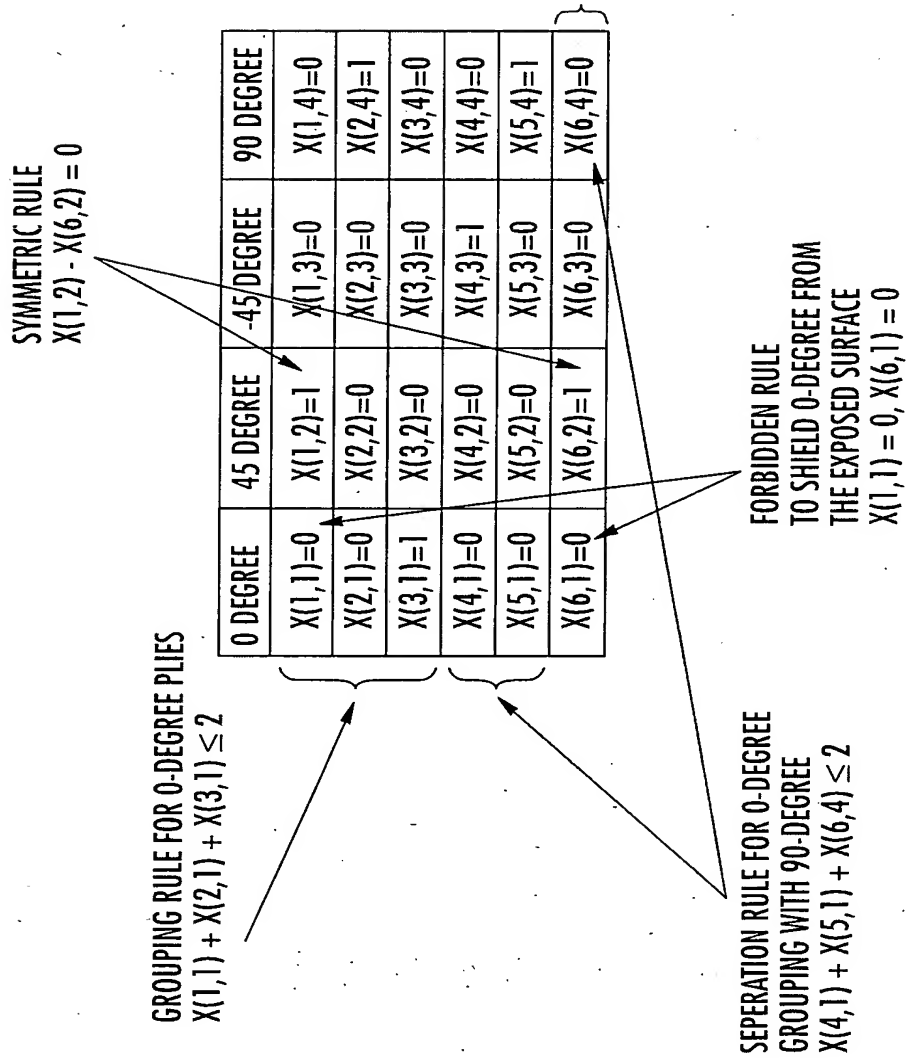


FIG. 8

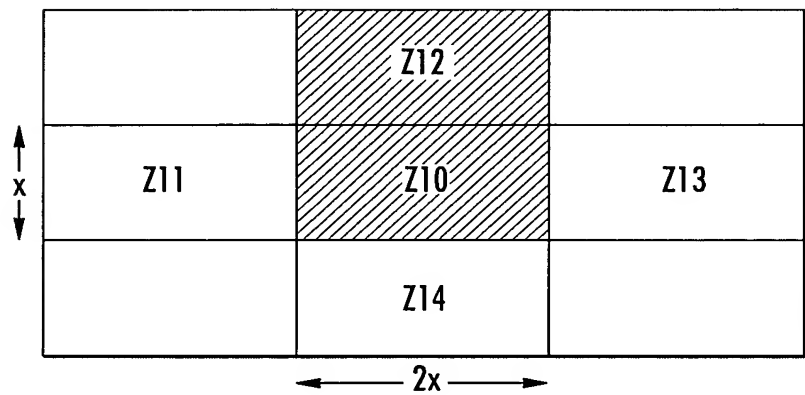


FIG. 9

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SEQ	MASTER	Z10	Z11	Z12	Z13	Z14	VOID EDGE	SOLID EDGE	VSD (J)	ILLUSTRATION OF SEQUENCE
1	45°	45°	45°	45°	45°	45°	0	6	-6	
2	90°	----	90°	----	90°	----	4	2	2	
3	90°	90°	90°	90°	----	90°	2	4	-2	
4	45°	----	----	45°	----	45°	2	4	-2	
5	0°	0°	0°	0°	0°	0°	0	6	-6	
6	-45°	-45°	-45°	-45°	----	-45°	1	5	-4	
7	45°	----	45°	----	----	45°	3	3	0	
8	90°	90°	90°	----	----	90°	3	3	0	
9	-45°	----	-45°	----	----	-45°	3	3	0	
10	45°	45°	45°	45°	----	----	3	3	0	

FIG. 10

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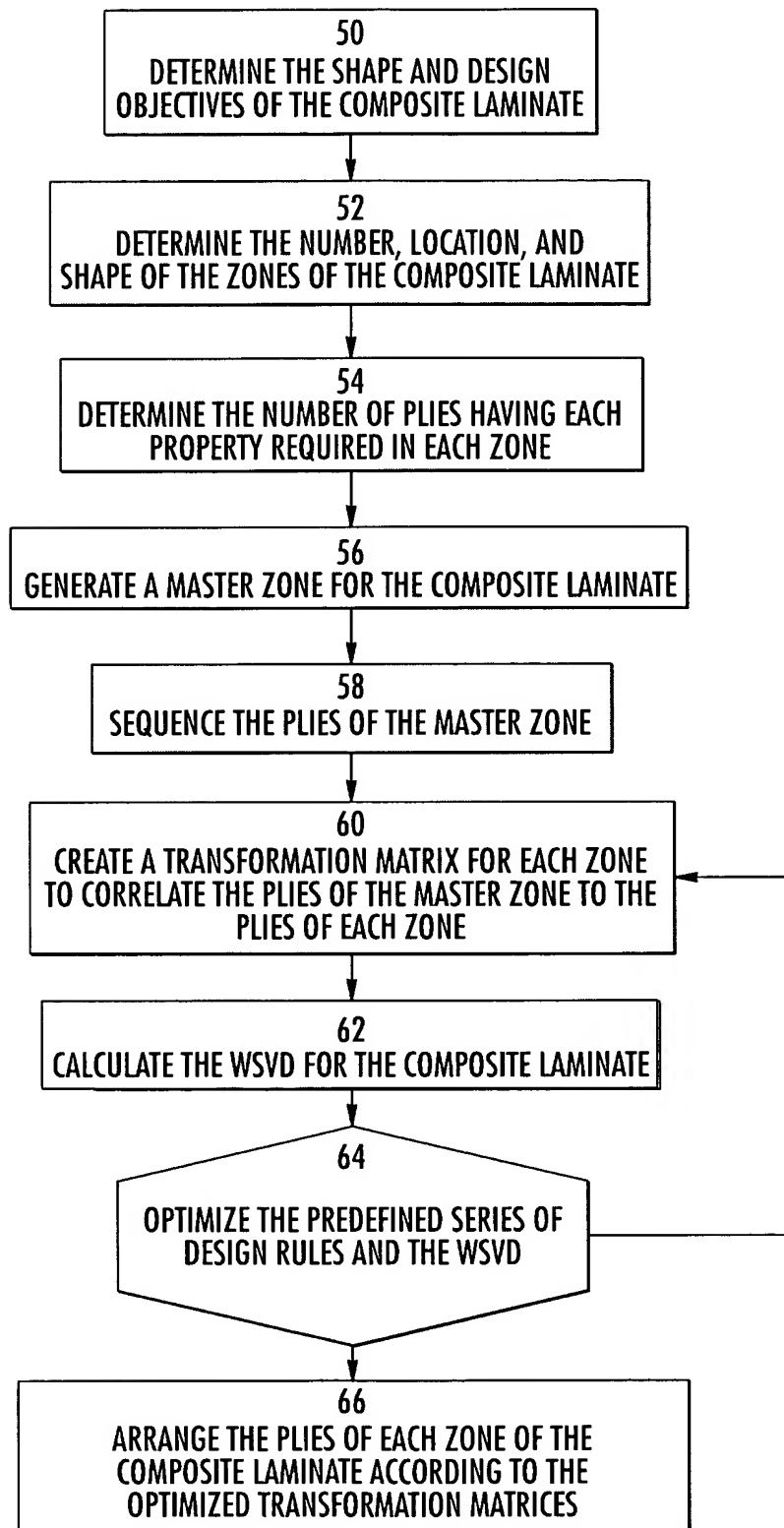


FIG. 11